PIERCE PACIFIC MANUFACTURING, INC.



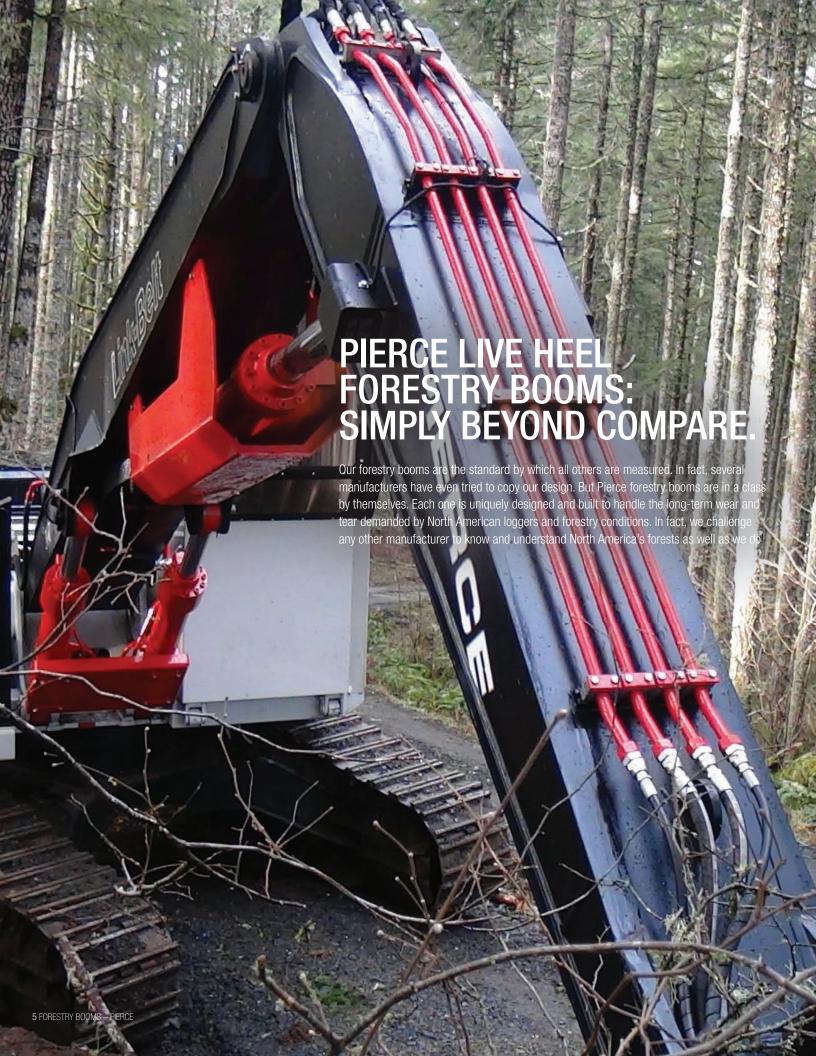






FORESTRY BOOMS





EFFICIENT LIVE HEEL BOOM DESIGN.

Pierce forestry booms offer the ideal working range for close-in log handling, long reach for stacking and loading, and superior above grade and "down-overthe-bank" benefits. Solid construction gives you the added confidence of knowing that this hard-working boom will make the most of your investment season after season.

Pierce booms are Pierce built, which means you can count on a top-tier machine with full product support and fast delivery on all service parts. Three more great reasons why our forestry booms have set the standard in the woods for decades.



THROUGH-THE-SNOOT LIVE HEEL



TOP-MOUNT LIVE HEEL

MACHINE SIZE	20-21 MT	22-24 MT	25-29 MT	30-35 MT	37-39 MT
STANDARD LIVE HEEL	36'	38'	40'	42'-43'	44'
THROUGH-THE-SNOOT	36'	38'	40'	42'-43'	44'
TOP-MOUNT LIVE HEEL	37'	39'	41'	44'	46'
FIXED HEEL	34'	35'	37'	39'	40'
DROOP NOSE/PULPWOOD	CONTACT PIERCE				

Machine sizes not listed are available from Pierce as forestry machines upon request.

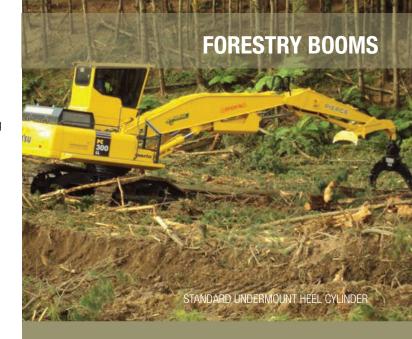




DROOP NOSE/PULPWOOD

FIXED HEEL

Fixed heel and pulpwood configurations are available where a live heel is not required.



CONFIGURATIONS AVAILABLE:

- Through-the-snoot heel rack.

OPERATIONAL BENEFITS:

- Longer reach.
 Greater vertical "up" angle.
 Increased "down-over-the-bank" angle.
 Greater lifting capacity with oversized

INCLUDES:

- Stick cylinder guard.
 2 light guards on stick (lights optional).
 Oversized, induction hardened, heat-treated and chromed pins.
 Parflanged hydraulic plumbing.
 Centralized lubrication.

- Aluminum bronze bushings for extended lubrication and greasing intervals.
- Bulkhead in heel rack separates grapple

OPTIONS:

- Hoist cylinder guard.Anti-drift valves.
- Hose burst check valves.
- LED work light package.

WORK TOOLS AVAILABLE FROM PIERCE



LIVE HEEL GRAPPLE MODEL							
TC46	TC52	TC58	TC60	TC63	TC66	TC68	





BUTT N TOP FORESTRY BOOM



CAMBERED MAIN BOOM



CAMBERED MAIN BOOM

MACHINE SIZE	20-21 MT	22-24 MT	25-29 MT	30-35 MT	37-39 MT
BOOM LENGTH	34'	36'	38'	40'	41'

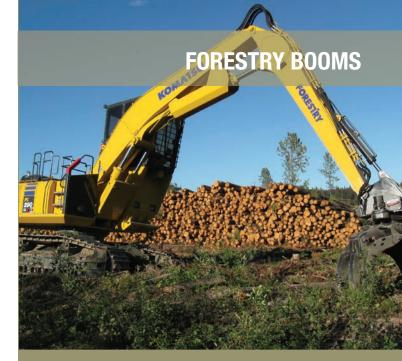
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WORK TOOLS AVAILABLE FROM PIERCE:



GRAPPLE MODEL

PPA-27-F



PIERCE BUTT N TOP FORESTRY BOOMS.

CONFIGURATIONS AVAILABLE:

- under boom visibility.

OPERATIONAL BENEFITS:

- Longer reach.

- Increased "down-over-the-bank" angle.
 Greater lifting capacity with oversized Pierce cylinders.

INCLUDES:

- 3 high pressure Pierce cylinders. Stick cylinder guard.

- 2 light guards on stick (lights optional).Oversized, induction hardened, heat-treated
- Parflanged hydraulic plumbing.
- Centralized lubrication.
- lubrication and greasing intervals.

NOT INCLUDED:

- Tool cylinder.Grapple hoses.

OPTIONS:

- Hoist cylinder guard.
- Additional plumbing for "valve-on-machine" configuration.
- BNT installation control kit: includes Suregrip handles, junction box, wire, float, installation.
- Anti-drift ball valve.
- Hose burst check valves.OEM cylinders.







MILLYARD/SORTYARD FORESTRY BOOM

LIVE HEEL



POLE YARD



TOP MOUNT HEEL CYLINDER



UNDERMOUNT HEEL CYLINDER



CAMBERED MAIN BOOM

BUTT N TOP



2-PIECE BUTT N TOP



3-PIECE BUTT N TOP



- CONFIGURATIONS AVAILABLE:

 Standard undermount heel cylinder.

 Top mount heel cylinder.

 Through-the-snoot heel rack.

 2-piece Butt N Top.

 3-piece Butt N Top.

 Straight main boom.

 Cambered main boom.

- OPERATIONAL BENEFITS:

 Longer reach.

 Greater vertical "up" angle.

 Increased "down-over-the-bank" angle.

 Greater lifting capacity with oversized Pierce cylinders.

- INCLUDES:
 High pressure Pierce cylinders.
 2 light guards on stick (lights optional).
 Oversized, induction hardened, heat-treated and chromed pins.
 Aluminum bronze bushings for extended lubrication and greasing intervals.
 Parflanged hydraulic plumbing.
 Centralized lubrication.
 In case of live heel, grapple hoses are included.
 Also for live heel, bulkhead in heel rack separates grapple hoses into short, serviceable lengths.
 In case of BNT, tool cylinder anchor is included.

- OPTIONS:
 Stick cylinder guard.
 Hoist cylinder guard.
 Additional plumbing lines for "valve-on-machine" BNT configuration.
 BNT installation control kit: includes Suregrip handles, junction box, wire, float, installation.
 Anti-drift ball valve.
 Hose burst check valves.
 OEM cylinders.

WORK TOOLS AVAILABLE FROM PIERCE:









HARVESTER/PROCESSOR BOOM



PIERCE PROCESSOR BOOM

PROCESSORS BY PIERCE



GRAPPLE PROCESSOR (GP)

TITAN 22/TITAN 23

FORESTRY BOOMS

PIERCE HARVESTER/PROCESSOR BOOMS.

OPERATIONAL BENEFITS:

- Longer reach than traditional excavator booms.
 Greater vertical "up" angle.
 Increased "down-over-the-bank" angle.
 Greater lifting capacity with oversized Pierce cylinders.
 Optimum processor working range, as opposed to excavator booms designed for digging.
 Straight main boom and droop nose stick allows for height of processor.
 Use with any processor brand
- Use with any processor brand.

INCLUDES:

- 3 high pressure Pierce cylinders.
 Stick cylinder guard.
 2 light guards on stick (lights optional).
 Oversized, induction hardened, heat-treated and chromed pins.
- Centralized lubrication.
- Aluminum bronze bushings for extended lubrication and greasing intervals.

OPTIONS:

- Internal plumbing.
 Twin stick cylinder configuration.
 Hoist cylinder guard.
 Anti-drift ball valve.

PIERCE PACIFIC MANUFACTURING, INC.





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